

**Grilon BS**

PA6

EMS-GRIVORY | a unit of EMS-CHEMIE AG

**Product Texts**

Product designation according to ISO 1874:

PA 6, MHR, 14-030N

Mechanical properties	dry / cond	Unit	Test Standard
Tensile Modulus	<b>3000 / 1000</b>	MPa	ISO 527-1/-2
Yield stress	<b>80 / 40</b>	MPa	ISO 527-1/-2
Yield strain	<b>4 / 15</b>	%	ISO 527-1/-2
Nominal strain at break	<b>15 / &gt;50</b>	%	ISO 527-1/-2
Charpy impact strength (+23°C)	<b>N / N</b>	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength (+23°C)	<b>5 / 30</b>	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength (-30°C)	<b>5 / 4</b>	kJ/m <sup>2</sup>	ISO 179/1eA

Mechanical properties (TPE)	dry / cond	Unit	Test Standard
Ball indentation hardness	<b>120 / 55</b>	MPa	ISO 2039-1

Thermal properties	dry / cond	Unit	Test Standard
Melting temperature (10°C/min)	<b>222 / -</b>	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	<b>60 / -</b>	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	<b>175 / -</b>	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	<b>80 / -</b>	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	<b>80 / -</b>	E-6/K	ISO 11359-1/-2
Burning Behav. at thickness h	<b>HB / -</b>	class	IEC 60695-11-10
Thickness tested	<b>0.8 / -</b>	mm	IEC 60695-11-10
Max. usage temperature (long term)	<b>70 - 90</b>	°C	ISO 2578
Max. usage temperature (short term)	<b>180</b>	°C	EMS

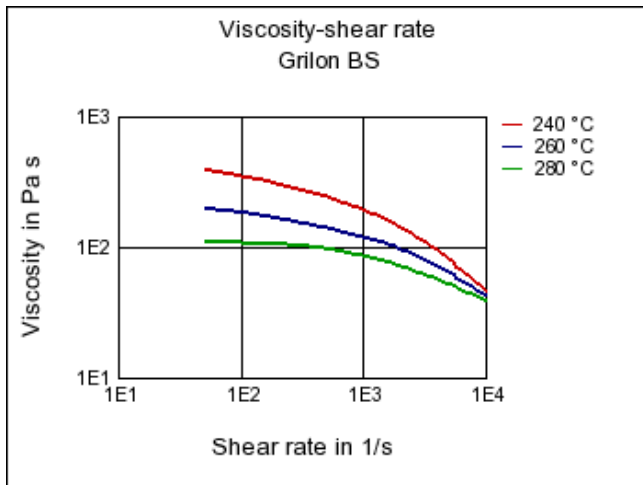
Electrical properties	dry / cond	Unit	Test Standard
Volume resistivity	<b>1E11 / 1E9</b>	Ohm*m	IEC 60093
Surface resistivity	<b>- / 1E11</b>	Ohm	IEC 60093
Electric strength	<b>30 / 27</b>	kV/mm	IEC 60243-1
Comparative tracking index	<b>600 / 600</b>	-	IEC 60112

Other properties	dry / cond	Unit	Test Standard
Water absorption	<b>9 / -</b>	%	Sim. to ISO 62
Humidity absorption	<b>3 / -</b>	%	Sim. to ISO 62
Density	<b>1130 / -</b>	kg/m <sup>3</sup>	ISO 1183

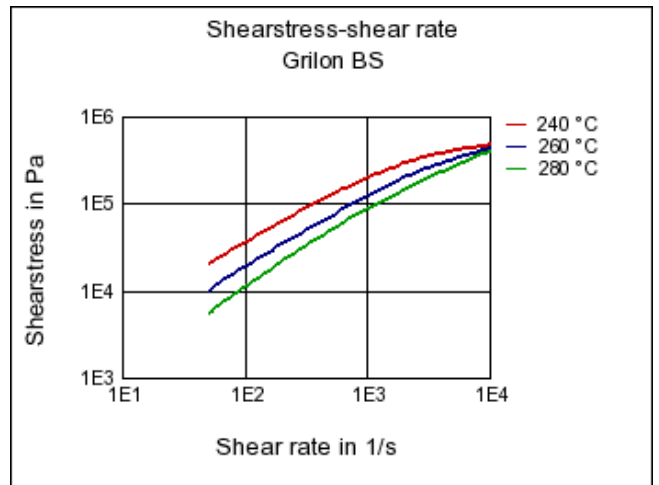
Rheo/Phys properties	dry / cond	Unit	Test Standard
Molding shrinkage (parallel)	<b>1.0 / -</b>	%	ISO 294-4, 2577
Molding shrinkage (normal)	<b>1.3 / -</b>	%	ISO 294-4, 2577

**Diagrams**

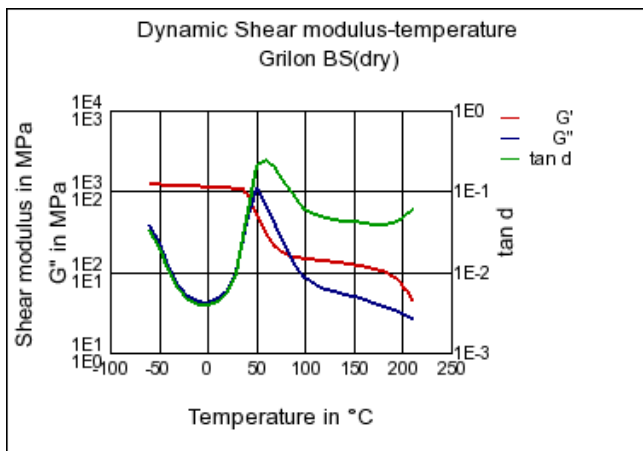
Viscosity-shear rate



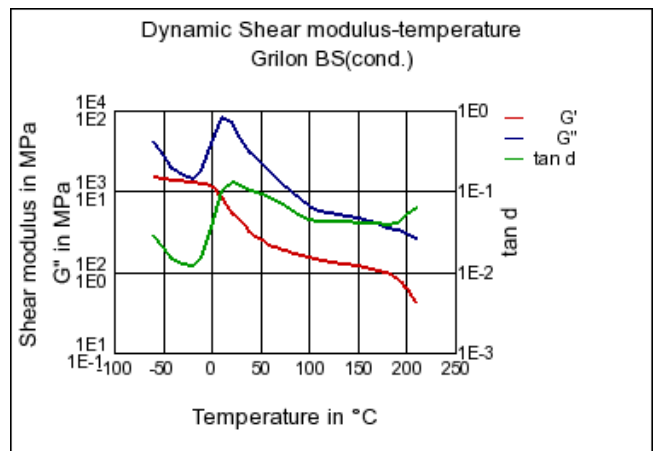
Shearstress-shear rate



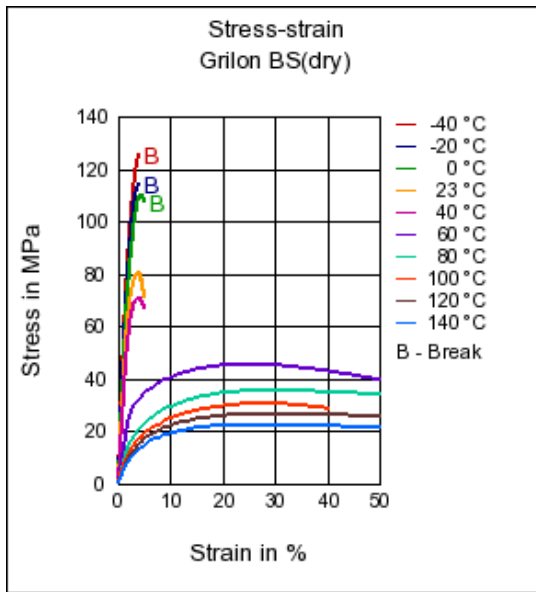
Dynamic Shear modulus-temperature



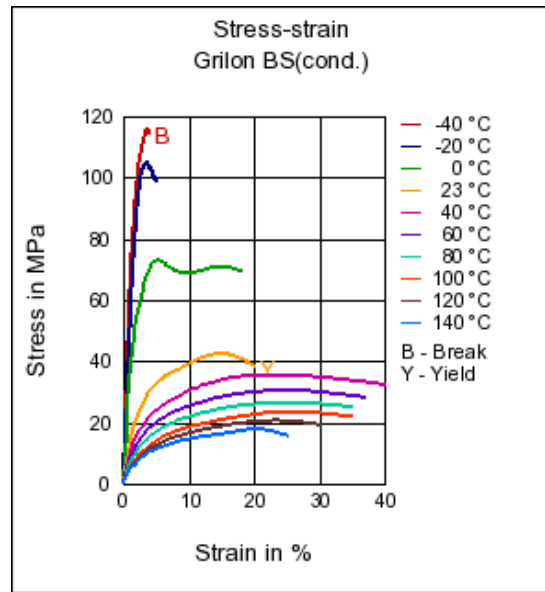
Dynamic Shear modulus-temperature



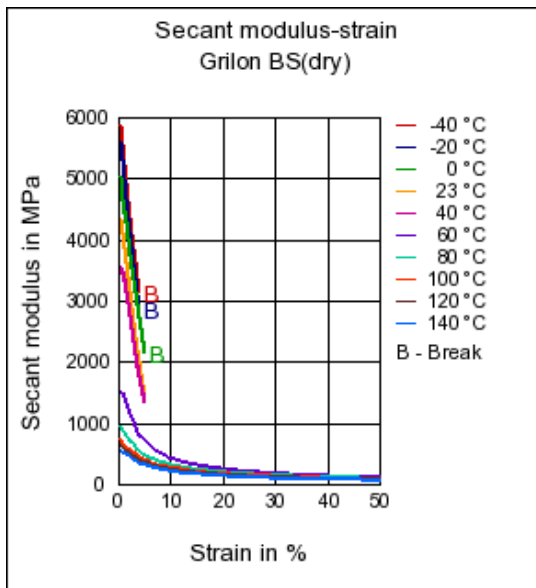
Stress-strain



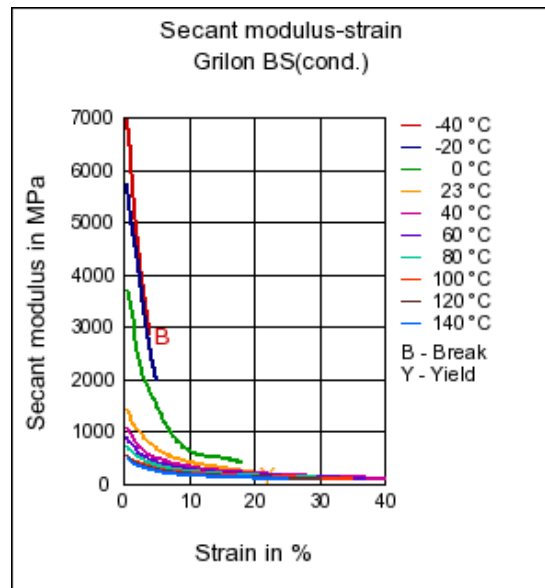
Stress-strain



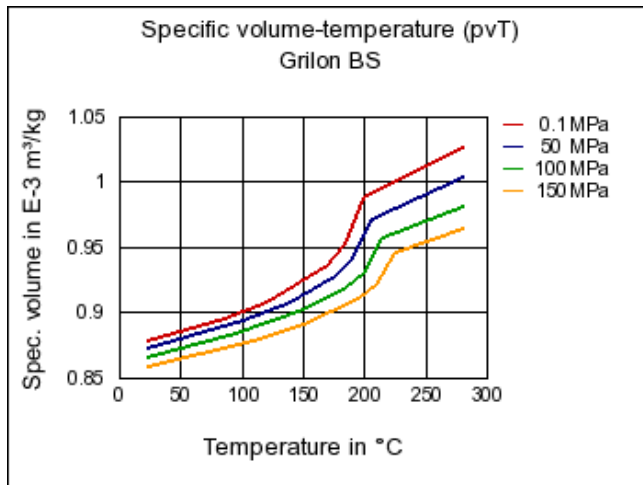
Secant modulus-strain



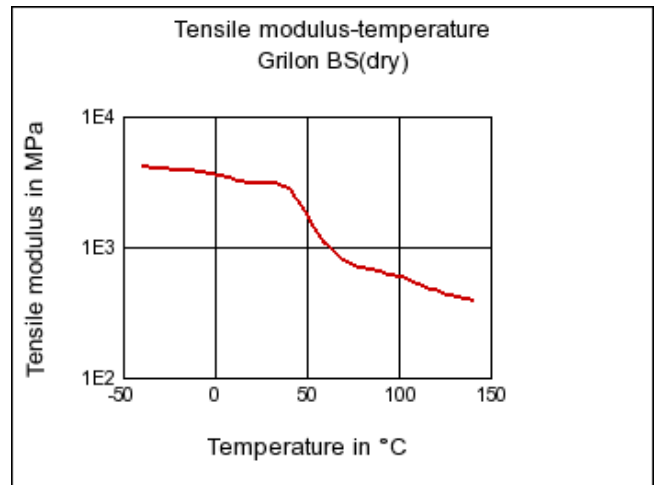
Secant modulus-strain



Specific volume-temperature (pvT)



Tensile modulus-temperature



Characteristics

Processing

Injection Molding

Delivery form

Granules

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

Product Attributes

Nucleated

Automotive

Powertrain and Chassis , Interior

Electricals & Electronics

Electrical appliances

Industry & Consumer goods

Housewares, Mechanical Engineering, Sports & Leisure

Chemical Media Resistance




Acids

- ☺ Acetic Acid (5% by mass) (23°C)
- ☺ Citric Acid solution (10% by mass) (23°C)
- ☺ Lactic Acid (10% by mass) (23°C)
- ☹ Hydrochloric Acid (36% by mass) (23°C)
- ☹ Nitric Acid (40% by mass) (23°C)
- ☹ Sulfuric Acid (38% by mass) (23°C)
- ☹ Sulfuric Acid (5% by mass) (23°C)
- ☹ Chromic Acid solution (40% by mass) (23°C)




Bases

- ☺ Sodium Hydroxide solution (35% by mass) (23°C)
- ☺ Sodium Hydroxide solution (1% by mass) (23°C)
- ☺ Ammonium Hydroxide solution (10% by mass) (23°C)

Alcohols

-  Isopropyl alcohol (23°C)
-  Methanol (23°C)
-  Ethanol (23°C)


#### Hydrocarbons

-  n-Hexane (23°C)
-  Toluene (23°C)
-  iso-Octane (23°C)





#### Ketones

-  Acetone (23°C)










#### Ethers

-  Diethyl ether (23°C)






#### Mineral oils

-  SAE 10W40 multigrade motor oil (23°C)
-  SAE 10W40 multigrade motor oil (130°C)
-  SAE 80/90 hypoid-gear oil (130°C)
-  Insulating Oil (23°C)










#### Standard Fuels

-  ISO 1817 Liquid 1 (60°C)
-  ISO 1817 Liquid 2 (60°C)
-  ISO 1817 Liquid 3 (60°C)
-  ISO 1817 Liquid 4 (60°C)
-  Standard fuel without alcohol (pref. ISO 1817 Liquid C) (23°C)
-  Standard fuel with alcohol (pref. ISO 1817 Liquid 4) (23°C)
-  Diesel fuel (pref. ISO 1817 Liquid F) (23°C)
-  Diesel fuel (pref. ISO 1817 Liquid F) (90°C)
-  Diesel fuel (pref. ISO 1817 Liquid F) (>90°C)

#### Salt solutions

-  Sodium Chloride solution (10% by mass) (23°C)
-  Sodium Hypochlorite solution (10% by mass) (23°C)
-  Sodium Carbonate solution (20% by mass) (23°C)
-  Sodium Carbonate solution (2% by mass) (23°C)
-  Zinc Chloride solution (50% by mass) (23°C)

#### Other

-  Ethyl Acetate (23°C)
-  Hydrogen peroxide (23°C)
-  DOT No. 4 Brake fluid (130°C)
-  Ethylene Glycol (50% by mass) in water (108°C)
-  1% nonylphenoxy-polyethyleneoxy ethanol in water (23°C)
-  50% Oleic acid + 50% Olive Oil (23°C)
-  Water (23°C)
-  Deionized water (90°C)
-  Phenol solution (5% by mass) (23°C)